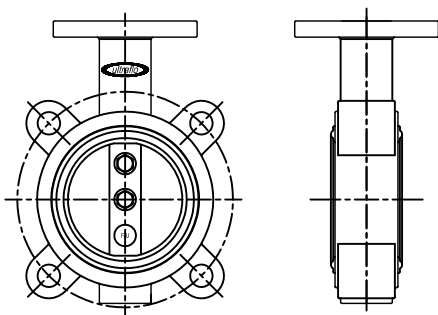
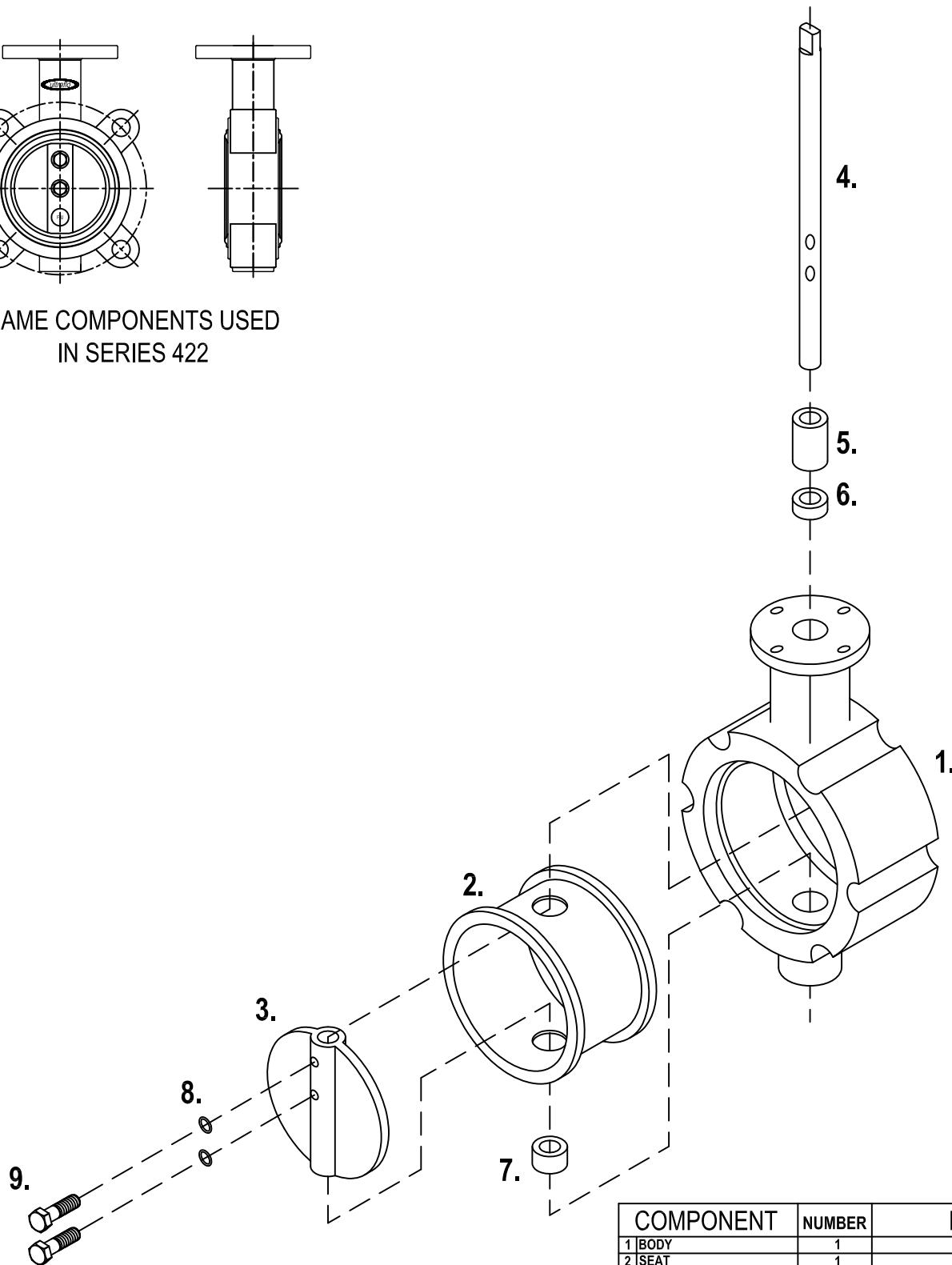


ATTENTION PLEASE CHECK THE ULTRAFLO WEBSITE AT www.ultraflovalve.com TO ENSURE YOU HAVE THE MOST RECENT COPY OF THIS DOCUMENT



SAME COMPONENTS USED
IN SERIES 422



COMPONENT	NUMBER	MATERIAL
1 BODY	1	
2 SEAT	1	
3 DISC	1	
4 STEM	1	
5 STEM BUSHING TOP	1	
6 STEM SEAL	1	
7 STEM BUSHING BOTTOM	1	
8 DISC SCREWS	2(3 F/12")	
9 O-RING	2(3 F/12")	

ZONE	REV	DATE	BY	APP'D	ECN	DESCRIPTION	 Ultraflo Corporation A Subsidiary of Bray International, Inc.			#8 Trautman Ind. Dr. Ste. Genevieve, Mo. 63670 800-950-1762
								NAME	DATE	400/422 SERIES ISOMETRIC
							DRAWN BY	TJM	02/03/04	
							CHECKED	TJM	02/03/04	
							PART:			
A1	2	05/06/10	DSS	CJH	374	REMOVED MATERIALS				
A1	1	10/25/07	DSS	CJH		UPDATED TITLEBLOCK	ECN:	DWG: 400-422-1		